

Research on Innovative Nuclear Waste Treatment Based on TRPO Spray Incineration

Shijie Zhao^{1,2,3}, Xiaohai Li^{1,2,3}, Wei Xu^{1,2,3}, Bowen Zheng^{1,2,3}, Yu Zhang^{1,2,3}, Yongtai Yuan^{1,2,3}

¹China Institute for Radiation Protection, Taiyuan, 030000, Shanxi, China

²Shanxi Province Engineering Research Center of Nuclear Facility Decommissioning and Radioactive Waste Management, Taiyuan, 030000, Shanxi, China

³Nuclear Retirement Governance Technology Innovation Center, Taiyuan, 030000, Shanxi, China

Abstract: This study is dedicated to exploring innovative nuclear waste management methods based on TRPO spray incineration technology. With the continuous development of nuclear energy industry, the increase of radioactive waste liquid has brought challenges in treatment, and the treatment of radioactive organic waste liquid has become more prominent. In this context, Tsinghua University has developed the Trialkyl phosphine oxide (TRPO) extraction technology, which effectively separates radioactive nuclides from waste liquid, thereby reducing treatment costs and difficulties. The treatment of radioactive TRPO organic waste liquid still faces significant challenges such as safety, duration, complexity of treatment technology, and international legal and scientific cooperation. The highly complex and risky characteristics of this technology cannot be ignored. After all, the feasibility and economy of this technology are related to environmental protection and human safety. Further research and exploration are necessary. Combining the advantages of the two technologies is conducive to the thorough decomposition of harmful substances in nuclear waste, solidification and reduction of radioactive substances, so as to make them harmless and resourceful. In addition, international exchange and continuous improvement of laws and regulations are also very important, which will facilitate the widespread application of this technology and provide talent and legal protection for deeper research.

Keywords: TRPO Spray Incineration, Innovative Nuclear Waste Management, Radioactive Organic Waste Liquid

1. Introduction

The global demand for clean energy has been increasing in recent years, and technological development and environmental awareness have also been enhanced. The role of TRPO processing technology in nuclear waste management demonstrates technological progress and highlights the harmonious development of people and the environment. To innovate nuclear waste management, we should not only continue to explore and develop TRPO spray incineration technology, but also try to combine TRPO processing technology with other advanced technologies, such as combining biotechnology and chemical treatment technology. International cooperation and exchange are also key to promoting technological development, by drawing on the experiences of other countries and collaborating with researchers from other countries to promote the development and improvement of TRPO processing technology. TRPO extraction technology has brought new breakthroughs and hope to nuclear waste management, but it has also brought enormous challenges. Only through continuous research, exploration, and innovation can this technology truly be used to solve practical problems. Future research can focus more on the synergy and comprehensive application of different technologies, in order to bring more innovation and breakthroughs to the field of nuclear waste treatment. The current research on nuclear waste management is in a stage full of hope and challenges. Through continuous exploration and innovation, it is expected to find more comprehensive and efficient nuclear waste disposal solutions, making greater contributions to ensuring human environmental safety and sustainable development.

2. Related Research

Before studying the innovative nuclear waste management research of TRPO spray incineration, I searched and discussed several related studies, which provided valuable empirical analysis and theoretical support for the research, and provided analytical support for the paper through multiple research directions. PB Dyasi et al. analyzed the long-term storage plan of nuclear fuel using the Analytic Hierarchy Process^[1]. Philip Kegler et al. used a model system to demonstrate the accelerated dissolution of nuclear waste in a systematic single effect dissolution study of spent nuclear fuel model materials with different doping levels, densities, and particle sizes^[2]. Rasson M investigated the separation mechanism of lipophilic substances for certain elements in nuclear waste, aiming to reduce environmental footprint, long-term radioactive toxicity, final waste volume and waste heat, and improve anti diffusion ability^[3]. Zheng et al invented an assembled nuclear waste treatment device^[4]. Zhang et als have practiced and explored the management of solid waste in nuclear power plants, and proposed countermeasures and suggestions such as continuously promoting the minimization of radioactive solid waste, accelerating the construction of disposal sites, improving waste transportation conditions, enhancing the efficiency of solid waste treatment, and strengthening professional operation supervision^[5]. Wang et al studied the glass solidification and design of highly radioactive nuclear waste, and developed a dedicated SMARTDATA nuclear waste glass solidification system^[6]. The nuclear waste reuse expert system studied by Zhang et al. designed and established a radioactive waste recycling/reuse expert system for retired nuclear facilities^[7]. Cheng et al studied the control system and method of centrifugal extraction of nuclear waste^[8]. Jia et al focused on tackling the problem of solid nuclear waste detection and localization^[9]. The model constructed by artificial nuclear waste fission, such as Long Jiayu, is of great help to this study^[10]. Chen et al have conducted in-depth discussions on nuclear waste, providing important inspiration for nuclear waste management^[11]. Bonev P et al. focused on the current development status of nuclear waste and proposed their own ideas for nuclear management^[12]. Johnstone C et al. analyzed in detail the current development status of nuclear waste management processes and provided suggestions^[13]. Ushio S et al. conducted research on the scientificity of nuclear waste, which is undoubtedly of great help to the application of treatment processes^[14]. The analysis and summary of the current international nuclear waste treatment processes by Li H et al. are also helpful for the progress of this study^[15].

3. The Principle of TRPO processing technology for Treating Nuclear Waste

The practical application process of TRPO processing technology demonstrates a high degree of scientificity and accuracy. The atomization equipment converts nuclear waste into very small droplets, significantly increasing the reaction surface area, which is beneficial for more efficient treatment in the later stage. Then these droplets are fed into a high-temperature incinerator and undergo intense oxidation reactions under strict temperature control and oxygen supply. During this process, the radioactivity and toxicity of harmful substances are significantly reduced. Ensure that harmful substances can be completely converted into harmless substances while avoiding secondary pollution. Due to the presence of a large amount of harmful gases and particles in the exhaust gas generated by incineration, purification treatment of the exhaust gas is also necessary. The commonly used methods include activated carbon adsorption, catalytic oxidation, dust removal, etc. The solid residue generated by incineration needs further treatment. Residues can be solidified and stabilized to reduce their radioactivity and toxicity. Residues can also be utilized as building materials and other resources. The innovative TRPO processing technology not only reflects the advanced application of modern technology in the field of nuclear waste treatment, but also provides strong technical support for the sustainable development of the nuclear energy industry.

4. The rough steps of TRPO process and its waste sources

The TRPO process is mainly used to separate actinide elements from high-level radioactive waste. The general steps can be divided into the following parts. In the extraction process, the TRPO process uses specific extractants, such as trialkyl phosphorus oxide or kerosene, to treat high-level radioactive waste and separate actinide elements from it. Due to the specific interaction between actinide elements and extractants, actinide elements can be effectively extracted from waste liquid. After the extraction step, an organic phase containing actinide elements is obtained. Recycling these actinide elements requires the use of a stripping agent for stripping treatment. The reverse extraction process will transfer actinide elements from the organic phase to the aqueous phase, achieving the recovery of actinide

elements. The high-level radioactive waste obtained later needs further transformation and solidification treatment. This requires the use of specific minerals as containers for high-level radioactive waste, allowing actinide elements and fission products in the waste to solidify in these materials. This can significantly reduce the space occupied by high-level radioactive waste and minimize environmental damage. The TRPO process also generates a considerable amount of waste, which comes from different sources and characteristics. Complex radioactive waste containing small amounts of residual lanthanide actinide elements and fission products generally has high levels of radioactivity and long-term hazards. During this process, waste will also be generated, such as the use of auxiliary materials that may generate some waste, which will manifest in the form of residues, wastewater, and exhaust gas. Even during the maintenance process, a certain amount of waste will be generated, such as waste liquid, slag, waste equipment and components, etc. It also contains radioactive or other harmful substances, and proper handling and disposal are necessary. High level radioactive waste has the characteristics of long half-life and may continuously release radioactive substances for a long time, causing serious negative damage to the environment. Developing a long-term monitoring and management plan is beneficial for properly handling and controlling its risks. The waste generated by RPO process has uniqueness, and the treatment of such waste requires a high degree of professionalism and technical expertise. This is something that traditional processing methods cannot fully meet. Believe in continuous exploration and innovation to find the optimal solution to this problem.

5. Analysis of TRPO spray Incineration for Nuclear Waste Treatment

The similarity in physical and chemical properties between TRPO and TBP, as well as the mature TBP waste liquid treatment technology in China, provide a useful inspiration for research. It is possible to consider using existing TBP treatment technology to treat TRPO waste liquid, in order to reduce the number of facilities, footprint, and processing costs, thus complying with the optimization principle of radioactive waste management. TRPO spray incineration technology, as an innovative method of nuclear waste treatment, has attracted much attention. Its outstanding advantages lie in its efficiency and cost-effectiveness. The research deeply discussed the application prospect of TRPO spray incineration technology in the field of nuclear waste treatment. Given the similarity in physical and chemical properties between TRPO and TBP, I believe it is important to draw on existing TBP waste liquid treatment technologies for the development of TRPO processing technology. This helps to reduce the number of facility constructions and better achieve radioactive waste management. As an innovative nuclear waste treatment method, TRPO spray incineration technology has advantages in efficiency and effectiveness in the field of nuclear waste treatment. This technology can efficiently transform TRPO waste liquid through spray incineration, reduce secondary pollution and meet environmental requirements. Spray incineration technology is also characterized by high treatment efficiency, which is of great significance for nuclear waste management. In practical applications, we still need to ensure the safety and reliability of waste liquid treatment, and further optimize treatment efficiency. As an innovative nuclear waste treatment method, TRPO spray incineration technology has broad application prospects and huge development potential. Through in-depth research, it is expected to overcome the difficulties in its application and promote its widespread application in the field of nuclear waste treatment.

6. The Significance of Innovative Spirit in Innovating the Field of Nuclear Waste Management

In exploring the field of nuclear waste management, the spirit of innovation is a key factor in advancing technology and updating management methods. In the research of TRPO spray incineration technology, the innovative spirit was well reflected. TRPO processing technology, as an innovative nuclear waste treatment method, has achieved efficient treatment of nuclear waste and stable control of radioactive hazardous substances. TRPO processing technology has broken the limitations of traditional nuclear waste treatment technologies and also stimulated innovation enthusiasm in the field of nuclear waste management. Introducing an innovative spirit to challenge traditional thinking is necessary to further develop nuclear waste management in revolutionary changes. The spirit of innovation has also to some extent promoted international cooperation and increased public awareness of nuclear waste management. The importance of innovating nuclear waste management is conducive to promoting international cooperation and exchange, providing a good platform for cooperation among countries in the field of nuclear waste management and the confidence to jointly address global challenges. The innovative spirit has promoted the application of TRPO spray incineration technology

and provided a new solution for the management of nuclear waste. The optimization of management strategies also provides guarantees for the smooth implementation of nuclear waste management work. Researchers should continue to promote the spirit of innovation and explore new technologies to ensure sustainable development in the field of nuclear waste management.

7. The direction of future innovation in nuclear waste management

Technological innovation is always the core driving force for progress. The new radioactive material removal technology and efficient treatment equipment will greatly improve the efficiency and safety of nuclear waste treatment. The integration of interdisciplinary technologies also helps to explore more scientific processing methods. Building a comprehensive management strategy will be beneficial in addressing the complexity and diversity of nuclear waste disposal. This makes it possible to evaluate waste characteristics more scientifically and choose the most suitable treatment technology. A sound regulatory system can ensure the standardization and effectiveness of nuclear waste management. Waste treatment standards and technology selection principles should be clear, providing assistance as much as possible for specific applications. Strengthening international cooperation and exchanges is conducive to jointly promoting the continuous progress of global nuclear waste management and safe disposal of nuclear waste. Nuclear waste management has a highly specialized characteristic, which requires a high-quality talent team. The cultivation and education of relevant talents will enhance their professional skills and comprehensive qualities. It is also very important for the public to strengthen their understanding of the importance of nuclear waste management, which helps to enhance the environmental awareness and sense of responsibility of the whole society. In the face of the global nuclear waste issue, sharing experiences and technologies in nuclear waste management based on international cooperation and exchange, achieving international cooperation and resource sharing, can achieve the goal of jointly promoting the progress and development of nuclear waste management technology.

8. Safety Strategies and Legislation for China's Innovative Nuclear Waste Management

In the innovation process of nuclear waste management, safety control throughout its entire lifecycle is particularly crucial, which involves multiple stages of complex processing, storage, and disposal. The top-level design and unified legislation at the legal level have become important driving forces for promoting innovation in this field. At present, a more comprehensive Comprehensive Law on Nuclear Waste Safety Management should be established, integrating relevant provisions in regulations such as the Radioactive Pollution Prevention and Control Law, the National Safety Law, and the Nuclear Safety Law to form a more systematic and coordinated legal system. We need to continuously optimize the legal framework for nuclear waste safety management, based on the Atomic Energy Law and the Comprehensive Law on Nuclear Waste Safety Management, supplemented by more refined safety management standards and operational norms. China has comprehensively sorted out the stock of nuclear waste and found that high radioactive waste accounts for a relatively small proportion, while medium and low radioactive waste accounts for the main part. The sources of these wastes are not limited to nuclear power plants, and other nuclear facilities also produce a large amount of nuclear waste. Given that the current total amount of nuclear waste has not yet reached saturation, there has not been a significant storage space pressure. With the rapid development of the nuclear power industry, the successive operation of new nuclear facilities, and the retirement of old nuclear facilities, the amount of nuclear waste will continue to increase, which poses greater challenges to safety management. It has become particularly important to carry out unified planning and layout at the national level to ensure that the treatment and disposal of nuclear waste can proceed in an orderly manner. The Law on the Prevention and Control of Radioactive Pollution clearly stipulates the near surface disposal standards for low and medium radioactive solid waste, as well as the deep geological disposal requirements for high radioactive solid waste and alpha radioactive solid waste. Although China has built two medium and low level radioactive waste disposal facilities, the construction of high level radioactive waste disposal facilities still needs to be accelerated, which has become a focus of attention for international environmental organizations. In the process of site selection, it is necessary to comprehensively consider the national development strategy, population distribution, transportation network, as well as the geological structure, hydrological conditions, and climate conditions of candidate areas, and conduct a long-term comprehensive evaluation. The development of China's legislative system for nuclear waste safety management has gradually matured, and these regulations provide clear guidance for the safety management of nuclear waste. At the principle level, the

management requirements for nuclear waste have been established, emphasizing the reduction of waste generation, regulation of emissions and disposal, and prohibition of illegal activities and cross-border transfers. Strict procedural requirements have been established for the site selection planning of nuclear solid waste disposal sites. At the macro level, the importance of strengthening the safety management, supervision, and protection of nuclear facilities, nuclear materials, nuclear activities, and nuclear waste disposal has been emphasized, providing legal guarantees for the safety management of nuclear waste at the national level. More detailed regulations have been made on the safety management of nuclear waste, including responsible parties, classified disposal, site selection planning, licensing system, obligations of operating and disposal units, closure system, and transportation management, aiming to ensure that the safety management of nuclear waste meets the requirements of national security and environmental protection. Further refined the specific regulations for the safety management of nuclear waste, including operational norms for handling, storage, disposal, and other behaviors, as well as management systems, licensing requirements, regulatory measures, and legal responsibilities, providing more specific operational guidelines and legal basis for the safety management of nuclear waste. These laws and regulations together form the foundation of China's legislative system for nuclear waste safety management, providing solid legal guarantees for the innovation of nuclear waste management.

9. Conclusion

The rapid development of nuclear energy technology has gradually highlighted the issue of nuclear waste management as a hot topic of public concern. However, due to the extremely high level of radioactivity and complexity in the treatment process of radioactive organic waste, this poses extremely high requirements for the treatment process. TRPO extraction technology, as an emerging treatment method, provides a relatively scientific approach for research in the field of radioactive nuclide separation. In fact, there are still many problems with the practical application of this technology. The long-term storage of radioactive TRPO organic waste generated during the treatment process undoubtedly brings safety risks and environmental hazards, but the subsequent management technology of this technology is not yet mature. Increasing research and development efforts and further exploration by researchers can make progress in nuclear waste treatment. To achieve sustainable nuclear waste management through innovation and development, it is necessary to ensure the stability of the environment and public safety. Optimizing waste liquid treatment technology can reduce treatment costs and difficulties, promote effective resource recovery and reuse, and provide strong support for the development of the nuclear energy industry and the harmonious coexistence of environmental protection. Strengthening interdisciplinary cooperation and international exchanges, promoting further improvement and application of technology, will be the key to the future development of nuclear waste management.

References

- [1] Dyasi P B , Naicker V V .Application of the Analytic Hierarchy Process in selecting long-term storage option for spent nuclear fuel in South Africa[J].*Annals of nuclear energy*, 2023.
- [2] Kegler P , Neumeier S , Klinkenberg M ,et al.Accelerated dissolution of doped UO₂-based model systems as analogues for modern spent nuclear fuel under repository conditions[J].*MRS Advances*, 2023, 8(6):255-260.DOI:10.1557/s43580-023-00544-y.
- [3] Rasson M , Fuchs J ,Grégoire Augé,et al.Generic method to assess transmutation feasibility for nuclear waste treatment and application to irradiated graphite[J].*Annals of Nuclear Energy*, 2023, 184:109675-.DOI:10.1016/j.anucene.2022.109675.
- [4] Zheng Junyan. An assembled nuclear waste treatment device: CN202211073433.0 [P] CN115662671A [2024-04-18]
- [5] Zhang Weihua, Zhang Yimin, Guo Haifeng, et al. Practice and Exploration of Radioactive Solid Waste Management in Operating Nuclear Power Plants 1 [J]. *Nuclear Safety*, 2022 (001): 021
- [6] Wang Zebin. Glass Curing and Composition Design of High Radioactive Nuclear Waste [J]. *Glass Enamel and Glasses*, 2022, 50 (10): 37-43
- [7] Zhang Yanbiao, Yue Weihong, Yang Lei, Luo Zhiping, Zhu Wenhui. Design and application research of an expert system for recycling/reusing retired nuclear facility waste [J]. *China Nuclear Power*, 2022, 15 (4): 536-541
- [8] Cheng Y , Shu X , Wen M .Immobilize Nd₂O₃ as simulated nuclear waste in silicate-apatite glass-ceramics[J]. *Transactions of The Institution of Chemical Engineers. Process Safety and Environmental Protection, Part B*, 2023.

- [9] Jia Yonghao. *Design of Solid Nuclear Waste Detection and Location System Based on Visual Semantic 3D Reconstruction [D]*. Southwest University of Science and Technology, 2022
- [10] Long Jiayu, Song Meiqi, Chai Xiang, et al. *Digital twin parameter inversion model for nuclear reactors based on clustering and random search optimization [J]*. *Atomic Energy Science and Technology*, 2024, 58 (1): 125-134
- [11] Chen Xiaohua, Wu Jiekang, Long Yongcheng, et al. *Short term prediction of wind power in random forests based on kernel principal component analysis and carnivorous plant algorithm optimization [J]*. *Shandong Electric Power Technology*, 2024, 51 (1): 59-67
- [12] Bonev P , Emmenegger R , Forero L ,et al. *Nuclear waste in my backyard: social acceptance and economic incentives[J]*. *Economics Working Paper Series*, 2022.
- [13] Johnstone C .*France adopts new five-year nuclear waste and materials plan[J]*. *NuclearFuel*, 2023.
- [14] Ushio S .*Hitachi Zosen acquires US low-level nuclear waste group Philotechnics[J]*. *NuclearFuel*, 2023.
- [15] Li H , Tan Y , Xu X ,et al. *Coupled thermal-hydro model tests of double-layered buffer for nuclear waste repository[J]*. *Progress in Nuclear Energy*, 2023, 156:104541-.